

RILEY & McCORMICK, Limited

Established 1900

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Supplement to Catalogue No. 1

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SPECIALS FOR SPRING 1917

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We Pay Freight Charges on All Orders

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HARNESS and SADDLERY

328-330 8th Avenue West - Telephone M6477

Calgary, Alberta

Announcement

Owing to the unsettled condition of the markets at the beginning of the year, in justice to our customers as well as ourselves, we deemed it advisable not to issue a catalogue until conditions became more normal, and for this reason we have sent out Price Lists from time to time, advancing our prices each time just sufficient to cover the additional cost of production. Although the price of leather has not dropped, the market seems steadier and we have been fortunate in booking sufficient for this year's business at a price which enables us to slightly reduce our prices on some lines and still maintain the reputation of supplying a line of goods second to none.

We have for this reason prepared this Supplement covering our principal lines of Team Harness and Collars to which we have added a few styles not shown in our Catalogue. Very often a customer prefers a different collar from that quoted with a harness and to save confusion we have listed all harness less collars.

On pages 7 and 8 we show a line of Team Collars manufactured in our own plant, which are without doubt the best that first-class material, skilled mechanics and modern equipment can produce.

These are quoted at the same prices as though listed with the harness and whether you buy Collars with or without a Harness you get them at regular Mail Order Prices.

Our first year's experience in the Mail Order business has convinced us that the farmers of Western Canada appreciate the fact that we save them considerable money by our system of selling direct. We have spared no pains or expense in endeavoring to give efficient service and our efforts have been liberally rewarded. We are the only firm west of Winnipeg selling direct to the farmer at wholesale factory prices.

We endeavor to put the best material, workmanship and finish in every article we turn out. We could make cheaper goods, but we prefer not to. We could make more attractive Harness, but the quality might suffer. Our chief object is to give the best possible value at the minimum price.



Important

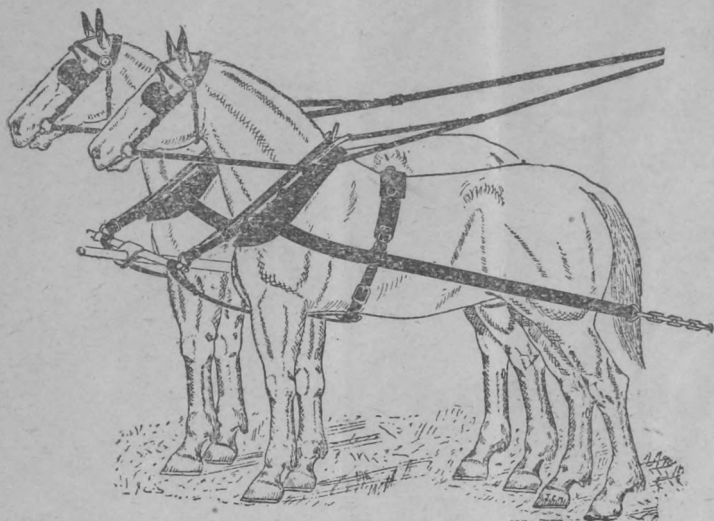
We are now working on a General Catalogue to which we are adding many new lines not shown in our first Mail Order Catalogue, but as it takes considerable time to get this out, we will ask our customers to still use the old Catalogue, but for reference only, as the prices shown therein are now cancelled, and our price list No. 3 applying to the old Catalogue shows today's prices on all Harness, Saddles, Harness Parts and Hardware not illustrated here. Freight prepaid to your nearest station.



SPECIALS FOR SPRING 1917

Popular Plow Harness

31⁷⁵
Freight
Prepaid



No. 588

In making up this harness we have endeavored to give our customers a good, strong harness at a reasonable price, with the result that every sale means a satisfied customer.

BRIDLES— $\frac{3}{4}$ -in. cheeks, Concord blinds, $\frac{3}{4}$ -in. throat latches, $1\frac{1}{2}$ -inch crown, $\frac{3}{4}$ -solid leather brow bands, brass or nickel rosettes Heavy team bits, stiff or jointed.

LINES—One-inch, 21 feet long, made with return buckles and fitted with snaps and spreaders.

HAMES—Red, Sticktight Hames with ball tops, and $\frac{3}{4}$ -in. hame straps.

TRACES—Heavy layer trace with 2-in. body and $1\frac{1}{2}$ -in layer, fitted with heavy 7-link steel chains; is also made with ring if desired.

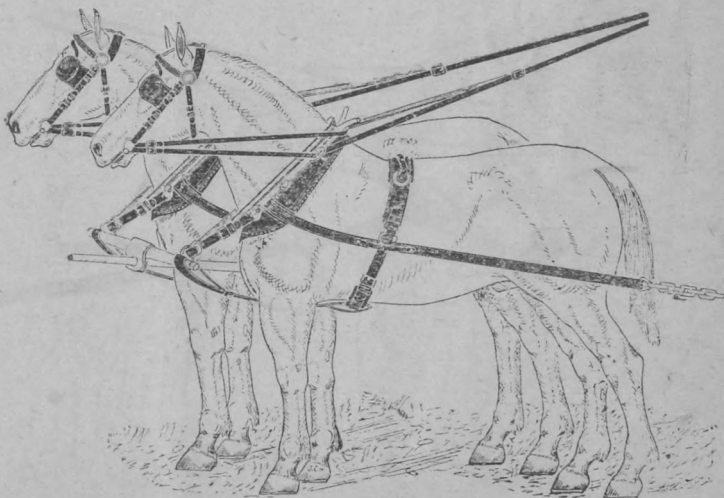
BACKBANDS—Felt lined leather pads with $1\frac{1}{2}$ -in. billets.

BELLY BANDS—Folded $1\frac{1}{2}$ -inch.

POLE STRAP AND MARTINGALES— $1\frac{1}{2}$ -inch, with snaps and slides.

This harness is made of No. 1 stock throughout and is heavy enough for all ordinary farm work.

35⁵⁰
Freight
Prepaid



No. 585—GENERAL PURPOSE HARNESS

BRIDLES— $\frac{3}{4}$ -in. cheeks, Concord blinds, $\frac{3}{4}$ -in. throat latch, $1\frac{1}{2}$ -in. crown, $\frac{3}{4}$ -in. flat checks to hame, $\frac{3}{4}$ -in. solid leather fronts, brass or nickel rosettes, and heavy team bits.

LINES—1-in., 21-feet long, with return buckles and snaps.

HAMES—Red, Sticktight, with ball top, or steel Dreadnought if preferred.

TRACES— $1\frac{1}{2}$ -in., good, heavy 3-ply, made straight through as cut or with ring if preferred.

BACKBANDS—Heavy leather, felt lined pad, with $1\frac{1}{2}$ -in. Billets.

BELLY BANDS— $1\frac{1}{2}$ -in., folded.

POLE STRAP AND MARTINGALES— $1\frac{1}{2}$ -in., with snaps and slides.

The King of them all

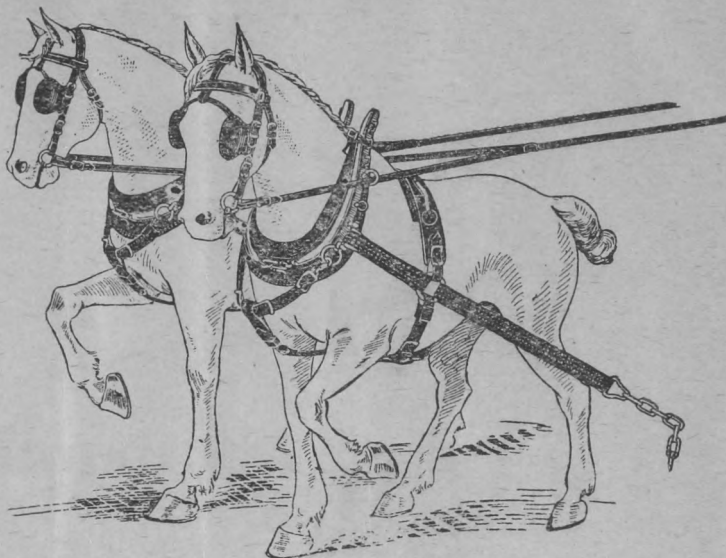
32⁵⁰
Freight
Prepaid

This is without doubt the best value we have ever offered in Plough Harness.

BRIDLES— $\frac{3}{4}$ -in. checks, Concord blinds, $\frac{3}{4}$ -in. throat latches, $1\frac{1}{2}$ -in. crown, $\frac{3}{4}$ -in. solid leather fronts, nickel or brass rosettes, heavy XC team bits.

LINES— $\frac{3}{4}$ -in., with return buckles and snaps.

HAMES—Red, Sticktight, with ball top or steel Concord as desired, $\frac{3}{4}$ -in. hame straps.



No. 605

TRACES—Heavy three-ply, $1\frac{3}{4}$ -in. ring trace, with 3 rows of stitching and fitted with heavy 7-link chains.

BACKBANDS—Heavy leather pads, felt lined.

BELLY BANDS— $1\frac{1}{2}$ -in., double and stitched.

POLE STRAPS AND MARTINGALES— $1\frac{1}{2}$ -in., with snaps and slides.

TRIMMINGS—All Japanned.

For one-inch lines add ----- 75c

45⁰⁰
Freight
Prepaid

No. 590 Hame Tug Harness

Here is a medium weight team harness within the reach of all.

BRIDLES— $\frac{3}{4}$ -in. cheek., Concord blinds, $\frac{3}{4}$ -in. throat latches, $1\frac{1}{2}$ -in. crown, $\frac{3}{4}$ -in. flat side checks to hames, $\frac{3}{4}$ -in. solid leather fronts, brass rosettes. Team bits, stiff or jointed.

LINES— $\frac{3}{4}$ -in., 21 feet long, with return buckles and snaps.

HAMES—Dreadnought steel, Concord style, or red Sticktight with ball top, $\frac{3}{4}$ -in. hame straps.

TRACES—Heavy 2-inch body with $1\frac{1}{2}$ -in. layer to cockeye, hame tugs $1\frac{1}{2}$ -in. 3-ply with safe at hame.

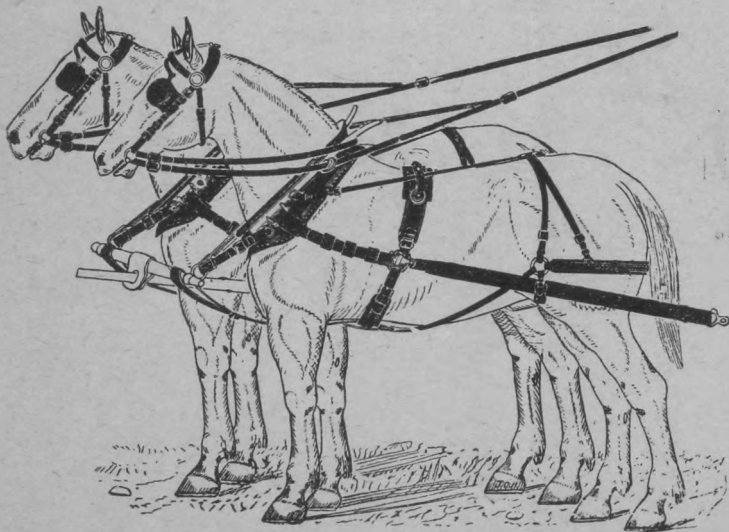
BACKBANDS—Heavy leather, felt lined, with $1\frac{1}{4}$ -inch billets.

BELLY BANDS— $1\frac{1}{2}$ -inch, folded.

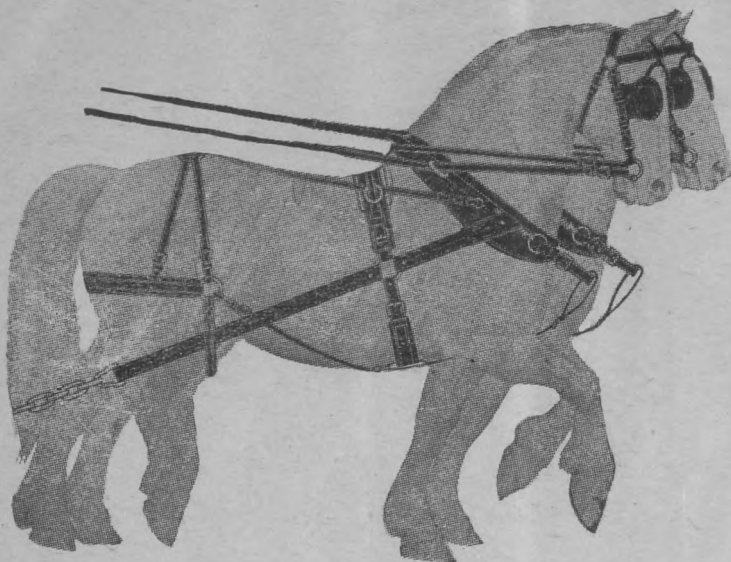
POLE STRAPS AND MARTINGALES— $1\frac{1}{2}$ -inch with snaps and slides.

BREECHING—3-ring style, folded seat, $\frac{3}{4}$ -inch hip straps, $\frac{3}{4}$ -inch back strap, $\frac{7}{8}$ in. side straps, $\frac{3}{4}$ -inch trace carriers.

TRIMMINGS—All Japanned.



No. 606 special with Breeching



47⁰⁰
Freight
Prepaid

This is one of our new lines of team harness which is proving very popular.

BRIDLES— $\frac{3}{4}$ -inch cheeks, Concord blinds, $\frac{3}{4}$ -in. throat latch, $1\frac{1}{2}$ -in. Crown, $\frac{3}{4}$ -in. solid leather fronts, 2-in. brass rosettes, $\frac{3}{4}$ -inch flat side checks to hame, XC team bits, stiff or jointed.

LINES—1-inch, 21 feet long, with return buckles and snaps.

HAMES—All steel Dreadnought, Concord style XC trimmed, 1-inch hame straps.

TRACES— $1\frac{3}{4}$ -inch, three-ply, with ring at backpad, 3 rows of stitching, heavy 7-link heel chains.

BACKBANDS— $2\frac{1}{4}$ -inch skirts, fancy shaped housing, $1\frac{1}{4}$ -inch layer, stitched throughout, double stitched bellybands.

POLE STRAPS AND MARTINGALES— $1\frac{1}{2}$ -inch, with snaps and slides.

BREECHING—3-ring style, folded seat, $\frac{3}{4}$ -inch straps to reef back with Conway loops, $\frac{3}{4}$ -inch back and side straps, $\frac{3}{4}$ -inch trace carriers.

TRIMMINGS—All Japanned.

54⁰⁰
Freight
Prepaid

No. 592 Single Strap Trace

This harness is made of selected stock throughout and will stand any reasonable test.

BRIDLES— $\frac{3}{4}$ -in. cheeks, Concord blinds, heavy winker stays, spotted face piece, $\frac{3}{4}$ -inch flat checks to hame, 2-inch brass or nickle rosettes, heavy team bits, stiff or jointed.

LINES—1-inch, 21 feet, selected stock, sewed billets and snaps.

HAMES—All steel, Concord style XC trimmed, 1-inch hame straps, hame tugs 3-ply with 3 loops.

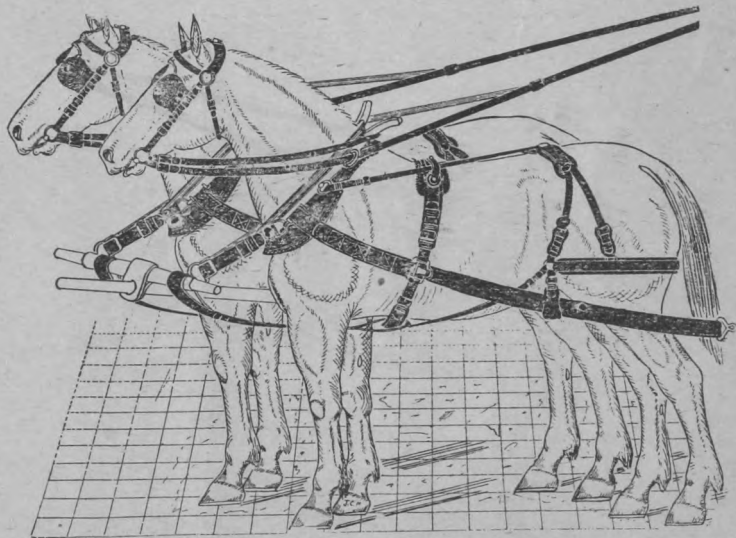
TRACES—Extra heavy, $2\frac{1}{2}$ -inch, single strap bodies with cockeye, 3-ply heavy points, $1\frac{1}{2}$ -inch.

BACKBANDS—Folded body with $1\frac{1}{2}$ -inch layer and billets. Harness leather housing, felt lined.

POLE STRAPS AND MARTINGALES— $1\frac{1}{2}$ -inch, with snaps and slides.

BREECHING—Five-ring style, folded seat, $\frac{3}{4}$ -in ch leadups with safes, $\frac{3}{4}$ -inch back and hip straps, 1-inch side straps, ring trace carriers.

TRIMMINGS—Japanned, with brass or nickle rosettes.



55⁰⁰

Freight
Prepaid

No. 599 SPECIAL

Having had so many enquiries for this style of harness we have added it to our line and in doing so we have endeavored to combine quality and appearance at a reasonable price.

While the cut shows a hame-tug, this harness is also made with a through trace with heel chain, with or without ring.

BRIDLES— $\frac{3}{4}$ -in. cheek., heavy harness leather blinds with cluster of spots, round winker stays, spotted front and face pieces, round side checks, heavy team bits.

LINES—1-inch, 21 feet long, with sewed billets and snaps.

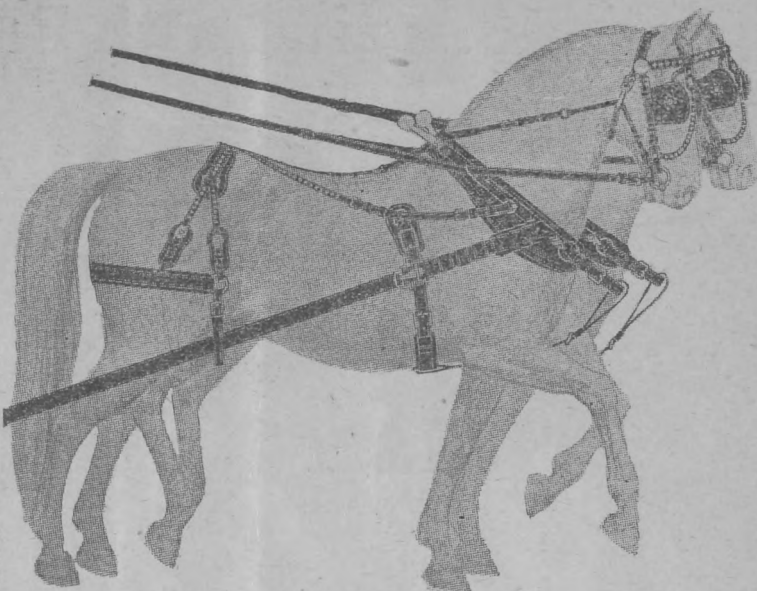
HAMES—All steel Dreadnought, bolt draft, with brass ball and ring.

TRACES— $1\frac{1}{2}$ -inch, heavy three-ply, with cockeye, and $1\frac{1}{2}$ -inch hame tugs, three-ply with safe at hame.

POLE STRAPS AND MARTINGALES— $1\frac{1}{2}$ -inch, with snaps and slides.

BREECHING—Five-ring style, folded seat, $\frac{1}{2}$ -inch leadups with shaped safes and buckle shields, $\frac{1}{2}$ -inch hip and back straps spotted, $\frac{1}{2}$ -inch side straps, $1\frac{1}{2}$ -inch market tugs with shaped safes. Ring trace carriers sewn in.

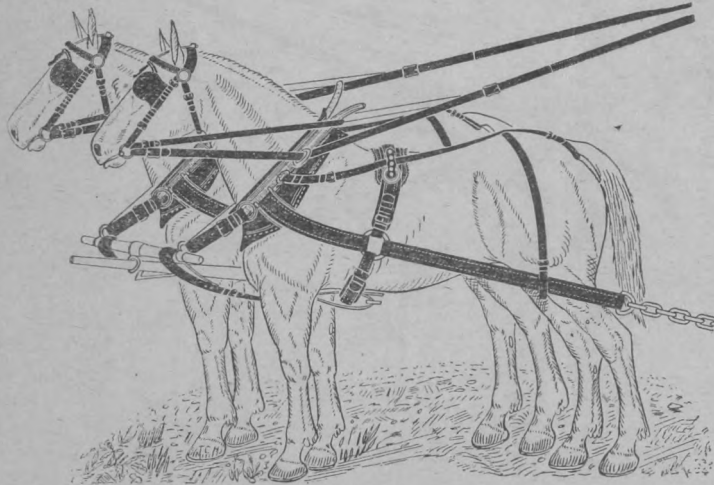
TRIMMINGS—Japanned with brass or nickel spots, buckle shields and brass trimmed hames.



No. 607—LEAD HARNESS

\$48.00

Freight
Prepaid



This makes an extremely strong and serviceable harness.

Is also made with 5-ft. Butt chain trace and 30-in. Butt chains. Same price.

* For four-horse lines add \$1.50.

BRIDLES— $\frac{3}{4}$ -inch cheeks, Concord blinds, $\frac{3}{4}$ -inch throat latches, $1\frac{1}{2}$ -inch crown, 1-in. leather fronts, spotted face piece, round winker stays, $\frac{3}{4}$ -inch flat side checks to hame, two-inch brass rosettes, heavy team bits.

LINES—1-inch, 21 feet long, with sewed billets and snaps.

HAMES—All steel, bolt Concord style.

TRACES— $1\frac{1}{2}$ -inch, extra heavy three-ply, with heavy 7-link heel chains, made with ring as illustrated or through trace with heel chain.

BACKBANDS—Folded body with layer, wide felt lined housing, loop straps spotted, $1\frac{1}{2}$ -inch billets.

POLE STRAPS AND MARTINGALES— $1\frac{1}{2}$ -inch, with snaps and slides.

BACK AND HIP STRAPS—1-inch loin and hip straps, with trace carriers and buckle cruppers.

TRIMMINGS—All Japanned.

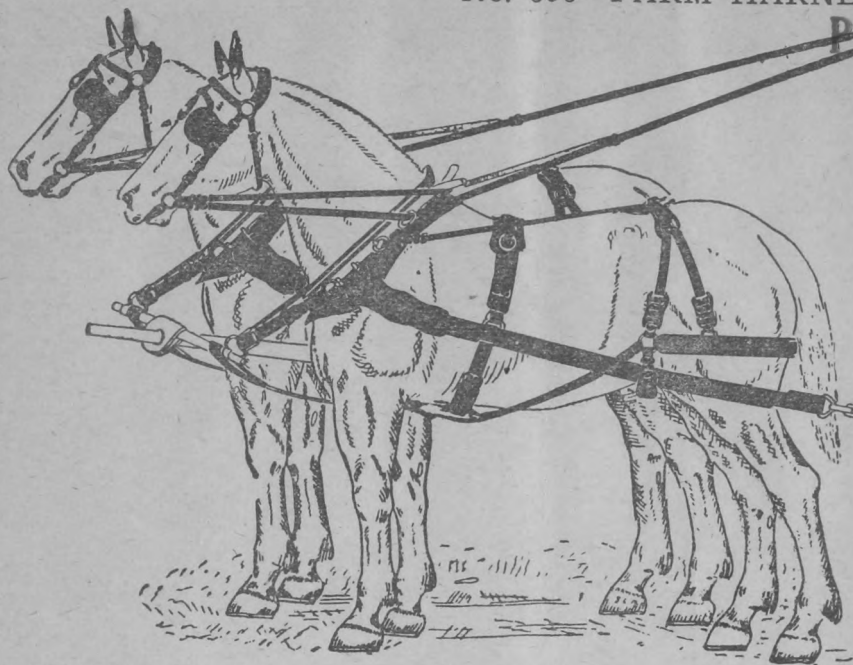
All our team harness is fitted with snaps, slides and suitable spreaders.

SPECIALS FOR SPRING 1917

7

No. 596—FARM HARNESS **The** **Pride of Alberta**

50⁰⁰
Freight
Prepaid



This Harness is made with through trace as illustrated or with large ring at back pad if preferred.

BRIDLES — 1-inch cheeks, Concord blinds, 2-inch throat latches, 1 1/2-inch crown, 1-inch solid leather fronts, spotted face piece, heavy round winker stays, 2-in. brass rosettes, heavy team bits.

LINES—1-in., 21 feet long, selected stock, with return buckles and snaps.

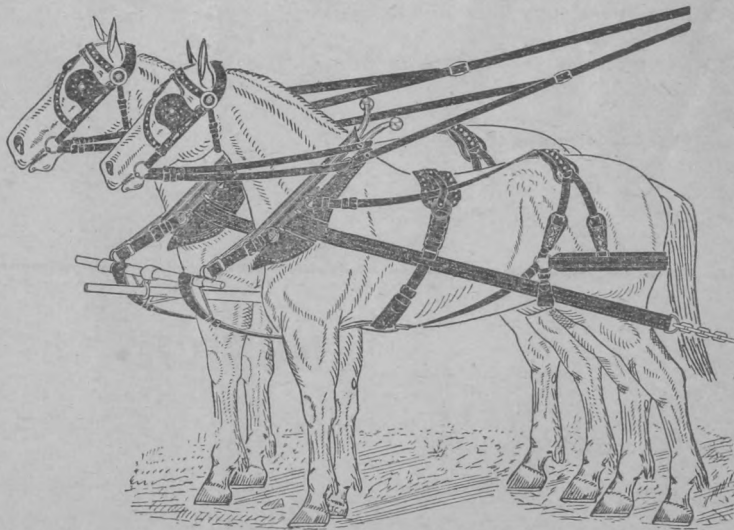
HAMES—All steel Dreadnought, Concord style, with XC rings and loops, 1-inch hame straps.
TRACES—1 1/2-inch, extra heavy three-ply, fitted with heavy 7-link heel chains and shaped safe at hame tug.
BACKBANDS—Folded body with layer felt lined leather housing, with snaps and slides.
POLE STRAPS AND MARTINGALES—1 1/2-inch heavy stock, with snaps and slides.
BREECHING—Five-ring style, folded seat, 1-inch lead-ups with shaped safes, 1/2-inch back and hip straps, ring and trace carriers, 7/8-inch side straps.
TRIMMINGS—All Japanned.

\$55.00

We also make this harness heavier throughout with 1 1/2-inch Traces, Pole Straps and Martingales, and 1-inch Breeching.

60⁰⁰
Freight
Prepaid

No. 598—TEAM HARNESS



This Harness is made of the very best stock throughout, is trimmed with Japanned buckles and either brass or nickle spots and ball top hames. It is attractive in appearance and exceptional value.

BRIDLES — 1-inch box loop cheeks, Concord blinds, brass spotted, front and face piece spotted, 1-inch flat cheeks to hame.

LINES—1-inch, 21 feet long, prime selected stock, sewed billets fitted with snaps.

HAMES—Pan-American, black wood hame, with brass ball and ring or Dreadnought steel hames with brass ball and ring.

TRACES—1 1/2-inch, very heavy three-ply, with three rows of stitching, also made with ring if desired.

BACKBANDS—Folded body with 1 1/2-inch layer, wide shaped housing felt lined and ornamented with brass or nickle spots.

POLE STRAPS AND MARTINGALES—1 1/2-inch, with snaps and slides.

BREECHING—Five-ring style, folded seat, 1-inch hip straps with spotted safes, 1-inch back and side straps, ring trace carriers sewn in.

TRIMMINGS—Japanned, with brass or nickle spots and rosettes.

8200

Freight
Prepaid

No. 600—SOLID BRASS OR NICKLE

This handsome team harness is trimmed with solid brass or nickle Swedge bar buckles. Is made from the very choicest leather obtainable, and is without exception the very best value on the market today.

BRIDLES— $\frac{7}{8}$ -inch box loop cheeks with rings, wide spotted nosebands, harness leather blinds spotted, round winker stays, spotted front and face piece, $2\frac{3}{4}$ -inch rosettes, extra heavy team bits, $\frac{3}{4}$ -inch flat checks.

LINES— $1\frac{1}{2}$ -inch, 21 feet long, selected stock.

HAMES—No. 8 Minto Long spot ball top bolt, 1-inch hame straps.

TRACES— $1\frac{3}{4}$ -inch, heavy three-ply, with three rows of stitching, shaped safe at hame, spotted outside.

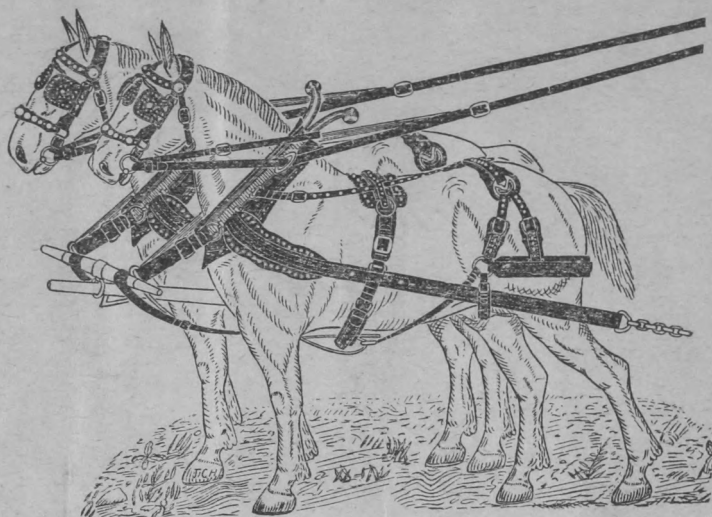
POLE STRAPS AND MARTINGALES— $1\frac{3}{4}$ -inch, extra heavy, roller snaps on pole straps.

BACKBANDS—Heavy folded body with $1\frac{1}{2}$ -inch layer, fancy shaped housing, handsomely spotted, loop straps spotted, $1\frac{1}{2}$ -inch billets.

BELLYBANDS—Heavy folded with $1\frac{3}{4}$ -inch layer.

BREECHING—Five-ring style with folded seat, 1-inch box loop leadups with safes, hip straps, 1-inch spotted, with trace carrier sewn in, 1-inch spotted back straps, $1\frac{1}{8}$ -inch side straps.

TRIMMINGS—All solid, brass or nickle.



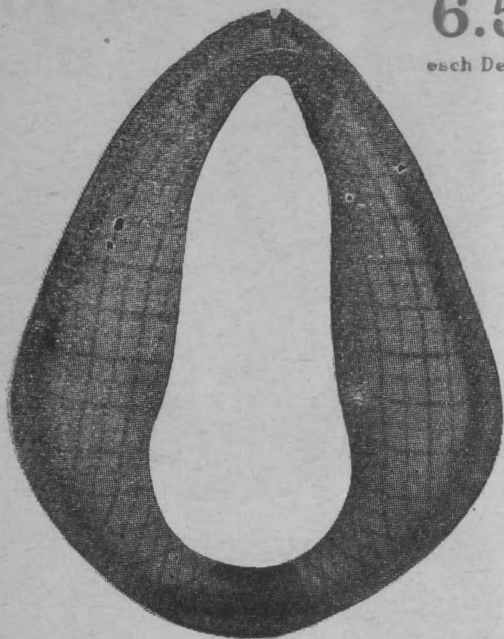
NOTICE

Kindly refer to our Catalogue No. 1 for Democrat, Double and Single Driving Harness, Harness Parts, Saddles, Chapps, Bits, Spurs and all goods not shown in this supplement.

SPECIALS FOR SPRING 1917

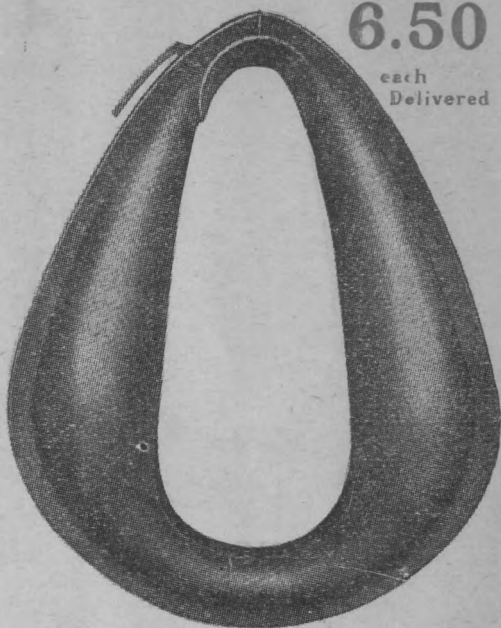
The Famous Riley & McCormick Horse Collars

For sizes up to and including 23-inch the price is the same, but for each inch above 23 we charge 50c extra on all collars.



6.50

each Delivered



6.50

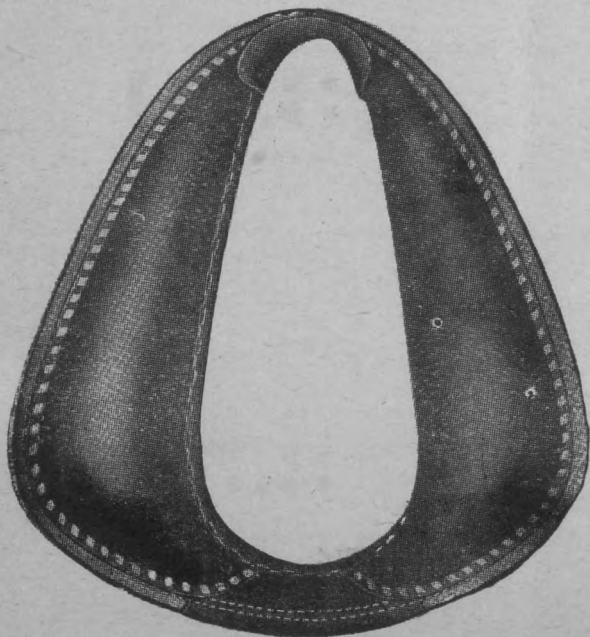
each
Delivered

SCOTCH TEAM COLLAR

This is a genuine hand-mode long straw Collar, with best English collar check face, and heavy harness leather casing and rim. Reinforced at throat, and hand thong laced.

BOSTON TEAM COLLAR

This collar is unequalled in quality and appearance, and especially adapted to heavy team work. Russet leather face with heavy harness leather back and rim; extra heavy reinforced throat and thong own.



OUR LEADER

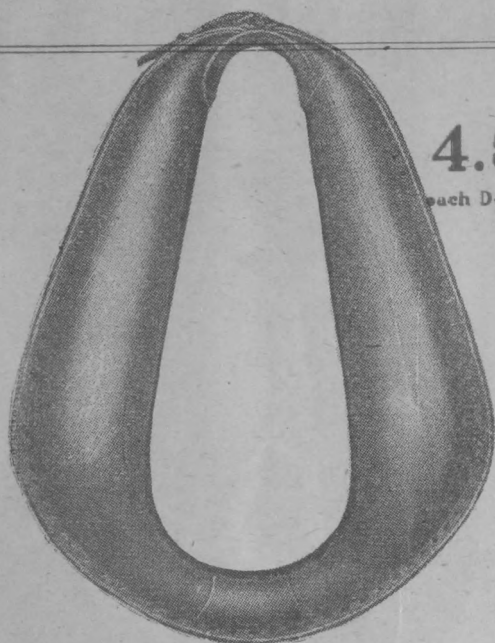
FLEXIBLE THROAT COLLAR

5.25

ex. Freight Prepaid

This is an exceptionally easy-fitting Throatless Collar, which is becoming very popular. It is made with a russet face, black harness leather back and rim, and hand thong sewn throughout.

We also make this Collar in half Sweeney.

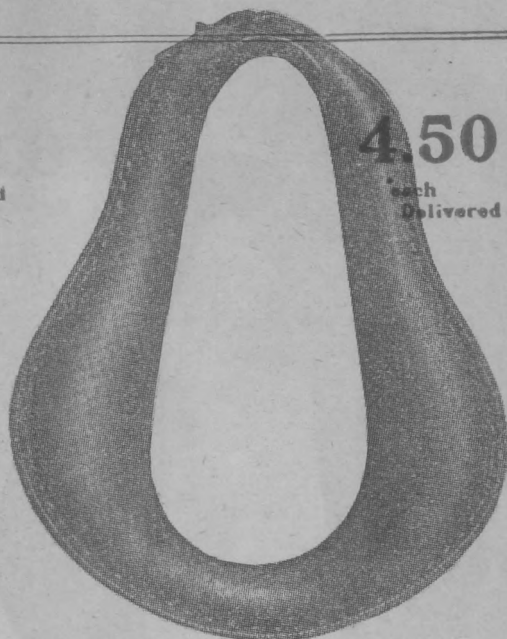


4.50

each Delivered

No. 104 CONCORD COLLAR

Full russet leather face, black leather back and rim, extra heavy long straw throat and rim. Hand thong sewn throughout.



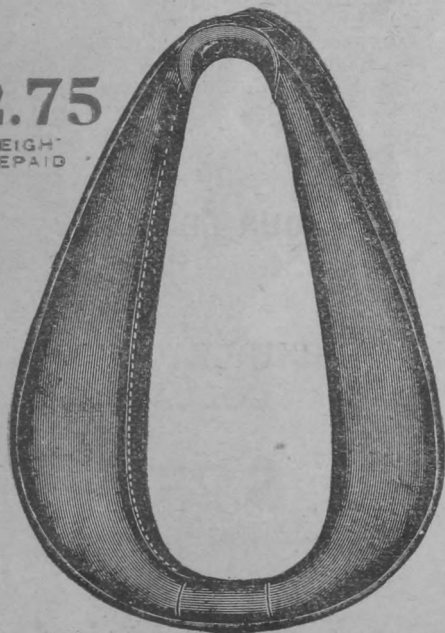
4.50

each Delivered

No. 117 SWEENEY COLLAR

No. 117 is the same quality throughout as No. 104, but made Sweeney style to fit horses with thick necks or Sweenied shoulders.

2.75

FREIGHT
PREPAID**No. 108 TEAM COLLAR**

This all split leather collar is made with a long straw throat and rim, double and stitched seams, and wear leather for draft.

3.50

No. 104 1/2

ea. Freight Prepaid

Made similar to No. 104. Hand thong sewn throughout, with selected flexible split leather face, back and rim. This is without doubt the very best value in Horse Collars today.

3.50

ea. Freight Prepaid

No. 117 1/2

Similar in make and style to No. 117, but made of selected splits, which gives excellent satisfaction.

We illustrate these few lines here to give you some idea of the style of our Saddles and Chapps, which are fully described in our big illustrated Catalogue, a copy of which will be mailed you free on application.

20.00

Freight Prepaid



No. 316—DOUBLE RIG

72.00

Freight Prepaid

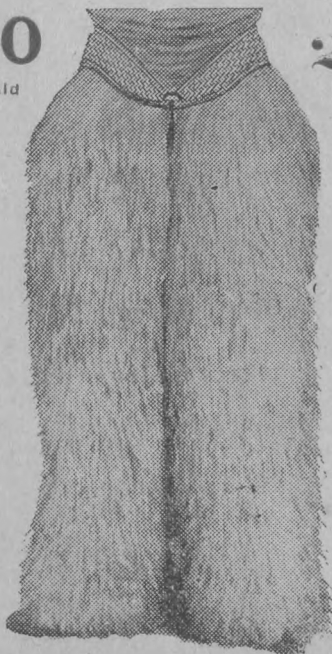


No. 303— $\frac{3}{4}$ RIG

No. 316 **DOUBLE RIG**—Made of good russet leather, Illinois Tree, Steel Fork, Skirts 23x10 in., felt lined, stirrup leathers 1 $\frac{1}{2}$ inches. Tie latigoes complete with stirrup and Cinchas, 17 lbs.
No. 303— $\frac{3}{4}$ **RIG**—This is one of our very best. Made of No. 1 California leather throughout; is strong, attractive and positively guaranteed to stand anything that can reasonably be expected of any saddle. Made on any first-class tree, 16-inch swell. Skirts 30x14 $\frac{1}{2}$ inches. Stirrup leathers, 3-inch. Fenders, 9-inch. 2-inch buckle latigoes. Fitted with any style brass bound stirrups and best quality Mexican Cincha. Weight complete, 39 lbs.

25.50

Freight Prepaid



No. 53—ANGORA

25.50

Freight Prepaid



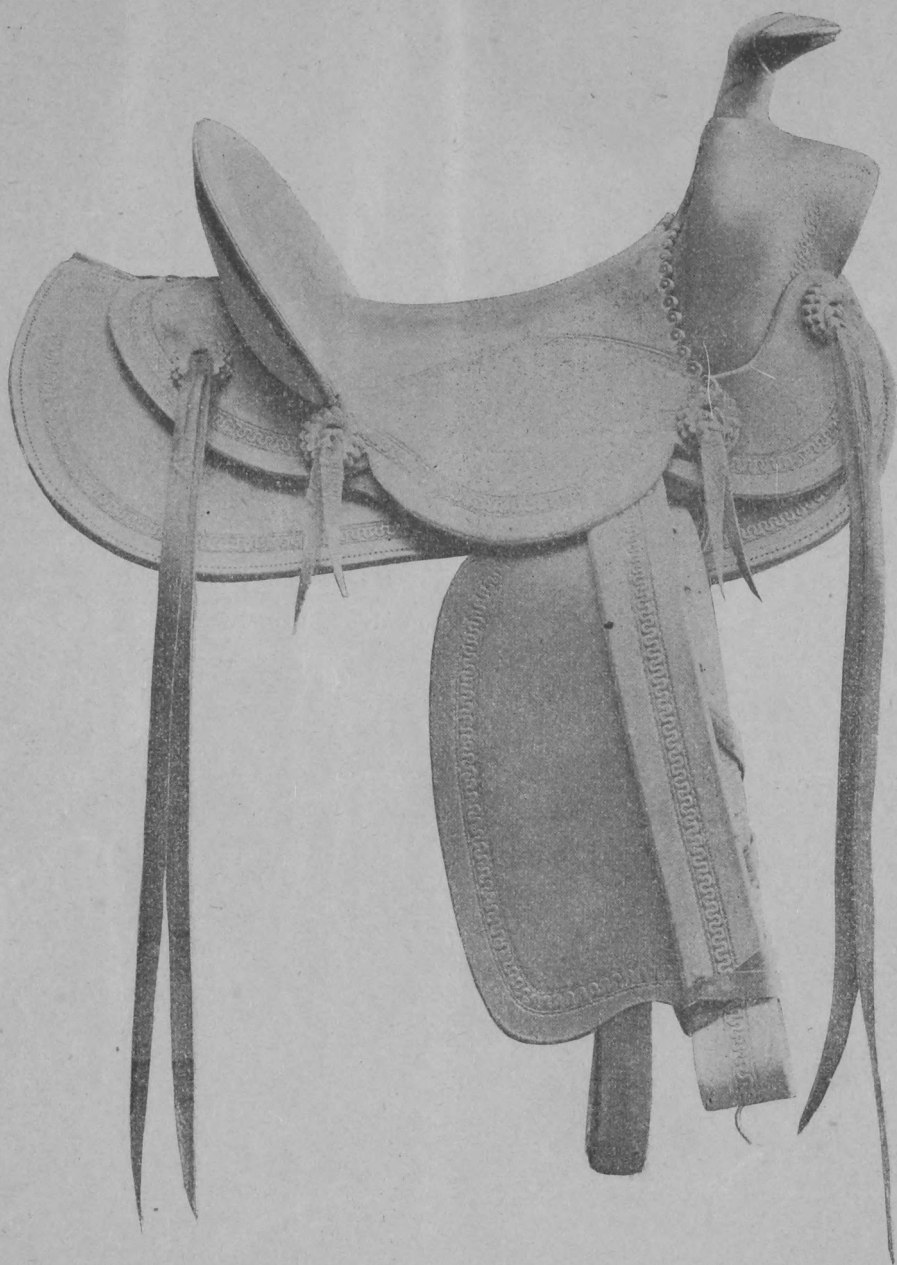
No. 58—BAT WING

N. 53 **ANGORA**—Made of best selected black or white Angora skins. All one piece. These are indispensable for riding, motoring or teaming.

The only measurement we require is the length of inside seam of trousers.

No. 58 **BAT WING**—This handsome Bat Wing Chapp is made of pearl or brown horsehide and trimmed with nickle spots and tie ornaments. Made up with snaps and rings, or laced if preferred.

No. 321 Special



\$25.00

FREIGHT PREPAID

This practical and medium-priced Saddle is a new addition to our already popular line of Stock Saddles illustrated in our Catalogue No. 1. It is made of best russet skirting. Red Cloud tree. Skirts 24x11 inches, round corners. Stirrup leathers 2 inches. Fenders 7½ inches; 1½-inch latigoes. Weight complete, 22 lbs.

